Kitchens For Communities





Supply Nationally, Support Locally

Symphony supplies nationally and we pride ourselves on supporting our quality products with our renowned design, technical expertise and management guidance locally. "Supply Nationally, Support Locally" is therefore our commitment and promise to all our clients/customers and partnerships.

Specialised Project Management:

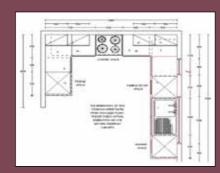
Our project management team are responsible for liaising with residents, surveying kitchens, producing plans and agreeing the design with the resident.

Our project managers provide national coverage for new build and refurbishment projects:

- Surveys and CAD designs for each property
- Full consultation with resident
- Plans and Computer Aided Design drawings printed on site
- Coloured 3D perspective left with every resident
- Copies of all drawings sent to the Client/Contractor electronically

- Following approval, kitchen ordered by Surveyor via unique "survey to order" datalink. Delivery automatically scheduled in line with installation programme
- Scheduling of deliveries using electronic data transfer to eliminate the requirement for manual processing
- Produce updated Project Tracker sheet showing details of all kitchens surveyed, and all kitchens called-off/delivered







response Local Support Stock

Symphony supplies nationally to refurbishment projects either directly or through local supply routes with builders merchants.

This Kitchen Response product offer provides fast access to quickly cover any void and maintenance requirements.



Major Benefits

- Fully developed business continuity plan with IBM
- The strongest balance sheet in the industry
- Almost 50 years of experience in the social housing market
- A large portfolio of product brands and ranges from entry level to high end specifications, to meet the needs of clients, for the refurb and new build markets
- Speak to your Symphony representative regarding our Freedom range of accessible kitchen solutions



To the Client

- Broad product portfolio to meet all requirements
- Symphony Client Manager
 will offer a specification
 review for all refurb and new
 build developments, offering
 recommendations on ranges and
 appliances, whilst assisting with
 providing budgets to meet all
 clients' requirements and needs
- Ongoing investment in IT. Provision of asset management data reducing future maintenance costs
- Cost monitoring
- Eko Design including FSC® board, worktops and low energy LED lighting
- Resident support
- Right first time
- Support at client presentations and resident exhibitions
- Regular performance review and value engineering exercises to ensure supply chain efficiency
- First kitchen manufacturer to have products available on the NBS BIM library and NBS Plus



To the Contractor

- Largest directly employed kitchen design service
- Survey-to-order service for refurbishment projects
- Provision of clear plans and costs
- Largest product portfolio to meet all requirements
- Ongoing investment in IT- "real time" tracking of projects
- Local Account Management



To the Resident

- Resident exhibitions
- Bespoke customer choice sheet
- Kitchen refurbishment based on home visit from Project Manager
- High quality furniture
- Ability to order additional units
 subject to client approval







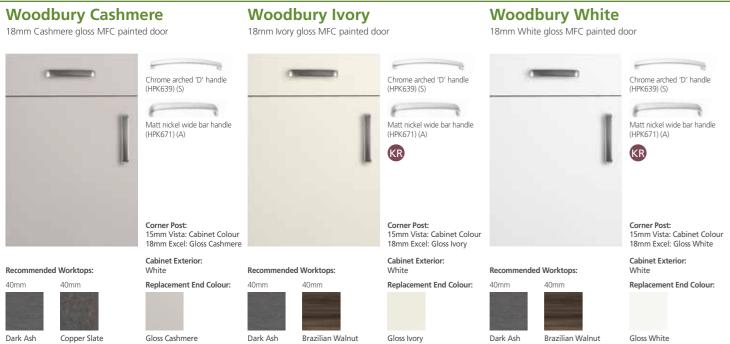


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Kubix Range Selector

A wide range of high gloss, subtle matt and woodgrain finishes are available as part of the Kubix offer. All ranges are available in both 15mm Vista and 18mm Excel cabinet options, and with a choice of handles and worktops.

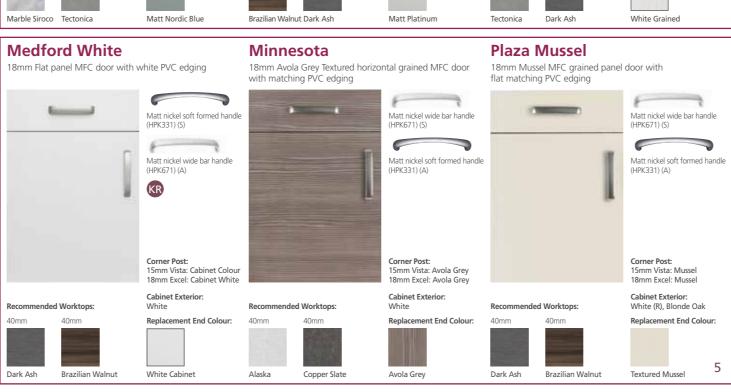
If an accessible kitchen design is required, please speak to your Symphony representative regarding our Freedom accessible kitchen offer.















Blonde Oak Cabinet

Marble Siroco Alaska

Dark Ash Brazilian Walnut White Cabinet Alaska Copper Slate Avola Grey Dark Ash Brazilian Walnut Textured Mussel

Standard and Upgraded Kitchen Designs

All kitchens are available in 15mm Vista and 18mm Excel cabinet options. Standard specification includes cabinet matched end panels and plinths, whereas the upgrade option includes frontal matched end panels and plinths (on 18mm Excel specification). Please see details on differences within the images below.

Standard Kitchen Design



- Exposed cabinet sides
- Exposed cabinet coloured base panel on wall units
- 3 Exposed cabinet sides on appliance spaces
- 4 Wrap around plinths
- 5 Cabinet matched plinth

Upgraded Kitchen Design

*Cabinet matched end panels are also available.



- ontal mtached end panels that run to the floor on base units*
- 2 Exposed cabinet coloured base panel on wall units
- 3 Frontal matched end panel on appliance spaces*
- 4 Plinth runs up to the frontal matched end panel*
- 5 Frontal matched plinth

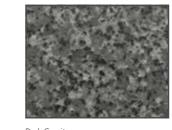
30mm Laminate Worktops



Dark Ash

Dark Ash (MR)

Oak Block (MR)





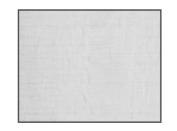


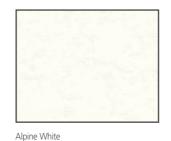
Stella Mare

40mm Laminate Worktops

Everest Black (MR)

Pastel Oak (MR)



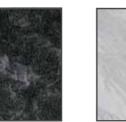




















Tectonica (MR)





Stella Mare

Glass Upstands & Hob Splashbacks

H: 750mm W: 595/795/895mm

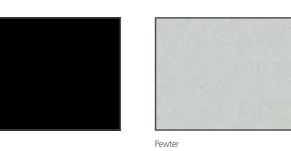
A range of subtle glass colours to suit any style of kitchen and complement our worktop selection.

Standard Collection

This collection features the four core splashback colours.







Alusplash Hob Colours

H: 800mm W: 600/900mm

A range of 8 contemporary colours that includes both muted tones and statement contrasts to deliver a focal point within your kitchen design.











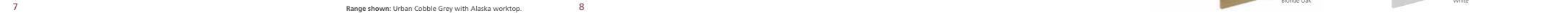




Cabinet Colours

All our ranges are available with a choice of two cabinet colours on either 18mm colour co-ordinated Excel cabinets or 15mm Vista cabinets with a white interior.





Sink and Tap Options

All Blanco stainless steel sinks are manufactured from premium quality 18/10 stainless steel. The material's strength, high resistance to heat and staining make it both practical and hygienic. A range of co-ordinating kitchen taps have been selected to enable the blend of design, performance and quality of the products to bring real benefits to the user.



Sinks



Taps







Caro (Eco Tap)



Deck (Eco Tap





Cubic Capacities (m³)

UNIT	DIMENSIONS	300	400	450	500	600	800	900	1000	1200
BASE UNITS	500 deep	0.08	0.11	0.12	0.14	0.17	0.23	-	0.29	0.35
	600 deep	0.09	0.12	0.14	0.16	0.20	0.26	0.29	0.34	0.41
WALL UNITS	561 high	0.04	0.05	0.06	0.06	0.08	0.10	0.12	0.13	-
	724 high	0.05	0.07	0.08	0.08	0.10	0.14	0.16	0.18	-
	900 high	0.06	0.08	0.09	0.10	0.13	0.17	0.19	0.22	-
LARDER (2100MM)	500 deep	-	-	-	0.39	0.43	-	-	-	-
	600 deep	0.25	-	-	0.44	0.52	-	-	-	-
LARDER (2276MM)	500 deep	-	-	-	0.42	0.50	-	-	-	-
	600 deep	0.30	-	-	0.48	0.63	-	-	-	-
OVER COOKER HOOD UNITS	300 high	-	-	-	-	0.04	-	-	-	-
TALL APPLIANCE HOUSING	2100 high	-	-	-	-	0.54	-	-	-	-
	2276 high	-	-	-	-	0.59	-	-	-	-

^{*} All dimensions in millimetres. Cubic capacities are applicable to the available space within units and do not take into account the space once appliances are fitted.

Light Reflective Values of Symphony Kitchens



Symphony has worked in partnership with the Royal National Institute of Blind People (RNIB) to assess the light reflective values (LRVs) of the Kubix range of kitchens and worktops. The RNIB supports blind and

partially sighted people through campaigning, support and services.

Kitchen design can play a key role in helping people to live safely and independently for as long as possible. Effective colour contrast is one way in which the ability to detect different surfaces can be achieved, making it easier and safer to move about and use the environment. Though particularly effective for people with sight problems effective colour contrasting will make the environment safer for everyone, especially older people, people with dementia and people with learning disabilities who are highly likely to have sight loss.

Effective colour contrast is determined by considering the LRV of two adjacent surfaces. If the difference in LRV is greater than 20 then it is likely that the difference between the surfaces will be detectable in most light conditions by most people. If the difference is greater than 30 then it is likely that the difference in the surfaces will be detectable by all people in all light conditions. Therefore the RNIB recommends that surfaces and key features should differ in LRV points of 30 and above.

It should be noted that high gloss shiny surfaces can be a source of glare and reflection which can cause confusion for people with sight loss and/ or dementia. For this reason it is advised that gloss/shiny surfaces are used with caution when putting together kitchen combinations.

Patterned surfaces can cause visual confusion for some people who are blind or partially sighted. For example heavily patterned worktops in particular are an issue as they can make it very difficult for some people with sight loss to be able to locate items on a worktop which can affect someone's safety and independence within their own kitchen.



Range	LRV
Hacienda Grey Driftwood	31.00
Hacienda Ivory	71.10
Hacienda Light Driftwood	65.00
Hacienda Nordic Blue	81.00
Hacienda Platinum	50.00
Hacienda White Ash	74.40
Medford White	86.00
Minnesota Avola Grey	18.00
Plaza Cashmere	54.00
Plaza Mussel	65.00
Plaza Porcelain	74.00
Plaza Stone	31.00
Urban Cobble Grey	26.00
Urban Pebble	50.00
Urban White	83.00
Virginia Oak	29.00
Woodbury Cashmere	53.00
Woodbury Ivory	81.00
Woodbury White	82.00

Alpine White	83.00
Brazilian Walnut	12.20
Copper Slate	12.40
Dark Ash	15.00
Dark Granite	14.20
Everest Black	8.20
Marble Siroco	53.20
Natural Ash	40.00
Oak Block	22.60
Pastel Oak	50.00
Stella Mare	9.80
Tectonica	34.00

Cabinet	LRV
Oak	29.00
White	90.00

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Fully Repairable 15mm Vista **Cabinets**

- 15mm melamine faced, high density, fine surface particle board to comply with BS EN 312-P2
- Tested to comply with the requirements of BS 6222 Part 2 Level H
- Vulnerable edges are lipped to resist moisture seepage into the panels
- Cabinets are available in blonde oak or white to the exterior with matching lipping and a white interior
- Doors and drawers are available with soft close as an upgrade
- Cam and dowel construction for extra rigidity and ease of repairability

WALL UNIT SPECIFICATION





Cabinets are available in blonde oak or white with a white interior

- 1 3-way fully adjustable all-metal hinge for full alignment 110° or 170° (available with SoftPlus hinge upgrade)
- 2 3 wall unit heights 561mm/724mm/900mm
- 3 Hardboard back with horizontal fixing rail
- 4 Plastic shelf clips with central supports on units over 600mm wide

BASE UNIT SPECIFICATION



Worktop Fixing











Optional Upgrade SoftPlus 110° Hinge





- 1 Fully adjustable drawer front for full alignment 4 15mm chipboard drawer base
- 2 66mm void to rear providing easy installation around pipework and plumbing
- Removable 3mm hardboard back allows easy access should a problem arise after installation
- 5 Durable 3 metal sided Supra drawer box with optional self-closing action that meets BS 6222 Part 2 Level H
- 6 3-way fully adjustable all metal hinge for full alignment - 110° or 170° (available with SoftPlus hinge upgrade)
- 7 Continuous plinth
- 8 Includes plinth dust seal
- 9 Adjustable legs provide easy installation (min. 140mm - max. 170mm)

Fully Repairable 18mm Excel **Cabinets**

- 18mm high density, fine particle surface board cabinet that complies with BS EN 312-P2 is used to produce side panels, bases, shelves and rails
- Tested to comply with the requirements of BS 6222 Part 2 Level H
- Vulnerable edges are lipped to resist moisture seepage into the panels
- Excel cabinets have a matching interior and exterior coloured finish available in blonde oak or white
- Doors and drawers are available with soft close as an upgrade
- Cam and dowel construction for extra rigidity and ease of repairability

WALL UNIT SPECIFICATION



Cabinets are available in blonde oak or white with a matching interior

- 1 Concealed fully adjustable wall hanging brackets
- 2 One piece unit back
- 3 3 wall unit heights 561mm/724mm/900mm
- 4 3-way fully adjustable all-metal hinge for full alignment 110° or 170° (available with SoftPlus hinge upgrade)
- 5 Metal shelf supports

BASE UNIT SPECIFICATION



Rail Fixings



Wall Fixing Bracket







Optional Upgrade





Optional Upgrade

- 1 Inset fitted back with void of 66mm for easy access to pipes and services
- 2 15mm chipboard drawer base
- 3 Fully adjustable drawer front for
- 4 Durable 3 metal sided Supra drawer box with optional self-closing action that meets BS 6222 Part 2 Level H
- 5 3-way fully adjustable all-metal hinge for full alignment - 110° or 170° (available with SoftPlus hinge upgrade)
- 6 Adjustable legs provide easy installation (min. 140mm - max. 170mm)
- 7 Continuous Plinth
- 8 Includes plinth dust seal

15mm Vista Cabinet Installation

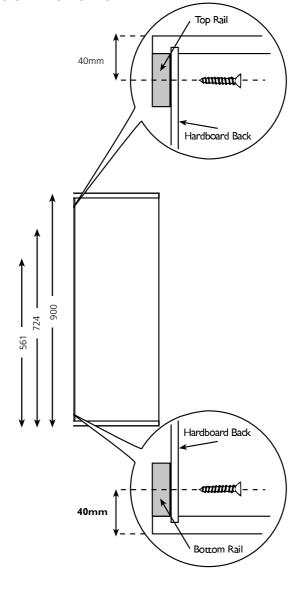
Wall Units

Screw through the top and bottom back rails/hardboard back. Fixing points in the bottom rail should be vertically in line with those in the top rail.

Fixing points should be located at each end of the unit as shown, no more than 100mm from the inside face of the unit.

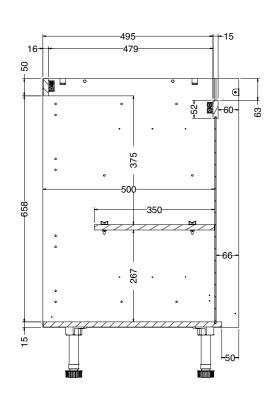
Wall units with two doors may require a further fixing at the mid point of the top rail.

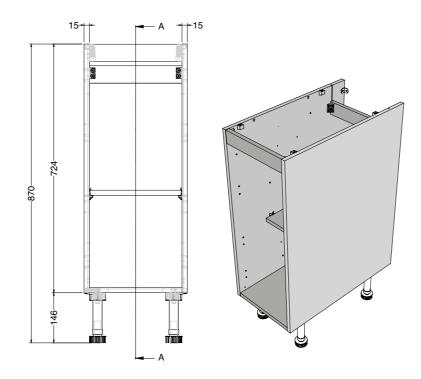
Any screws and other fixings used must be suitable to support units, when loaded, into the material to which they are to be fitted.



Base Units

Brackets are secured to the side panel of the unit and screwed through to the wall. Legs can be adjusted as required.

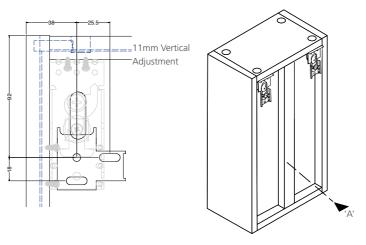


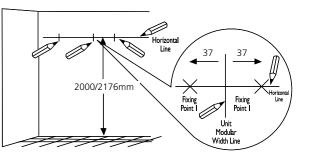


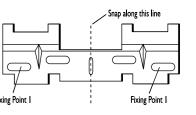
18mm Excel Cabinet Installation

Wall Units

Wall units are supplied with wall hanging brackets fitted to the unit. The brackets are adjustable for height and distance from the wall. When fitting the units, attach to the wall the hanging plates and make all adjustments. Remove the unit from the wall and drill through the back and vertical upright as indicated (A). Secure the unit with additional screws to a structural part of the wall. Any screws and other fixings used must be suitable to support units, when loaded, into the material to which they are to be fitted.



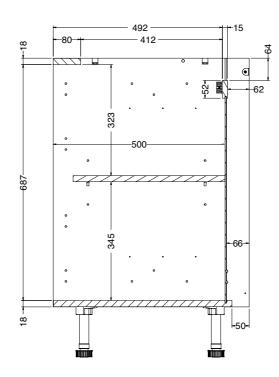


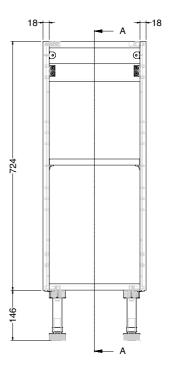


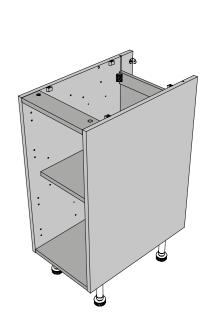
Determine the location of the unit(s) and mark a horizontal line 2176/2000mm from the floor. Mark the position of each unit. Fit the hanging bracket plates to the wall as illustrated.

Base Units

Brackets are secured to the side panel of the unit and screwed through to the wall. Legs can be adjusted as required.







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Sustainable Manufacturing

Symphony is committed to a sustainable manufacturing approach and gives you the assurance of high environmental standards. We manage our environmental responsibility by addressing the issues of pollution and environmental impact. This is reflected in our stringent Environmental Policy, which is underpinned by a series of Controlled Objectives covering the eco-friendly use of energy, transport, packaging, non-reneweable resources and the acquisition of timber based products.

Production Flexibility

Symphony's site at Barnsley covers 500,000 sq ft and has a production facility with a capacity of 35,000 assembled kitchen units per week. Symphony also owns an additional 475,000 sq ft of capacity across two further sites in Rotherham and Wakefield which provides additional capacity for kitchen, bedroom and bathroom products.



Emission Reducing Transport

Direct to site deliveries via Symphony's fleet of over 120 commercial vehicles with 700 compatible box trailers and a superior scheduling ability allows us to maintain one of the shortest lead times for delivery in the market place. Planning the most direct routes minimises journey times and distances, and helps us operate efficiently and in a manner that is environmentally friendly.



Certification

- BS EN ISO 14001 First company in our sector to receive this accreditation for controlling the effects of manufacturing on the environment.
- Forest Stewardship Council (FSC®) - Symphony became the first in the industry to be accredited with a full chain of custody. The trademark indicates that wood used comes from a well managed source in accordance with strict environmental, social and economic standards.
- FISP (The Furniture Industry Sustainability Programme) supports and improves the furniture industry's sustainability credentials and demonstrates Symphony has sustainability at the heart of our operations.
- Valpak We are also proud members of Valpak, an organisation dedicated to monitoring compliance with recycled packaging obligations. Following a fully audited pilot scheme re-usable blankets are used as protection when transporting products.
- FIRA Club Green Help Symphony to improve our environmental impact through improving process management and benchmarking environmental performance through annual site audits.
- Symphony can assess life cycle costs by demonstrating the replacement cost of a product over a 60 year period to aid customers in making decisions on unit design and specification.













Symphony New Build Brands









The Symphony Group is the largest company within the marketplace when it comes to kitchens within new build homes. We offer an unrivalled supply and fitting service, which explains why Symphony kitchens appear in 50% of all new build homes throughout the UK.

Koncept offers housebuilders and developers a comprehensive product suite for new build projects with contemporary and classic kitchens available alongside a full suite of finishing touches.

Further kitchen solutions include uber sleek handleless kitchens in Linear, to the highest quality in-frame kitchens in Gallery and the exquisitely styled expertly crafted Laura Ashley brand of kitchens. Our Freedom brand brings to the market a range of accessible kitchen products that can be designed to suit specific requirements and is ideal for multi-generational households.

Finally our bedroom furniture includes Urbano front frame furniture and Glide Sliding Robes, whilst our Aquadi bathroom brand encompasses a range of modular and fully fitted designs.

For further information please visit www.symphony-group.co.uk or email enquiries@symphony-group.co.uk





















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